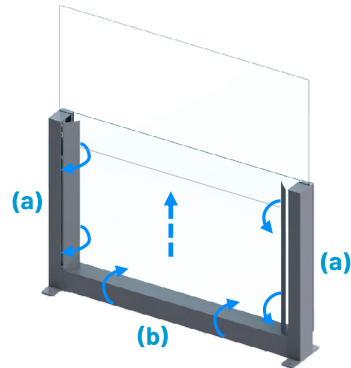


**ASCENDO Series Windbreaker
REPLACEMENT OF FIXED GLASS**

STEP 1

Access to the inside of the windbreaker

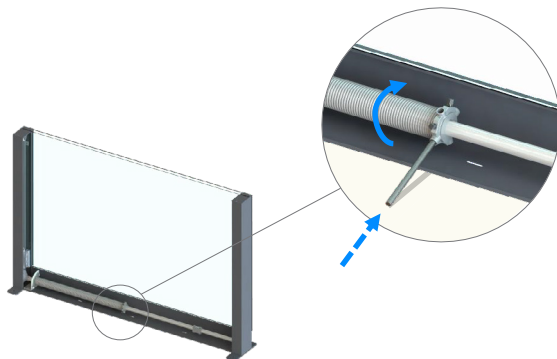
Raise the movable glass to facilitate the removal of the side covers (a), then remove the drawer cover (b).



STEP 2

Lock the transmission

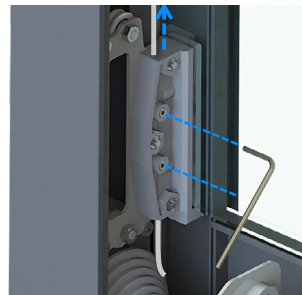
Before performing this step, make sure that the movable glass is down and resting on the limit stops. With the help of a metal bar or shaft, the transmission system must be locked. To do this, turn the spring clockwise and insert the rod in one of the holes in the swivel end and place the rod on the floor to keep the spring tension. Now the transmission cables are now slackened and can be pulled out of the pulleys attached to the top covers.



STEP 3

Release the cable from the clamps

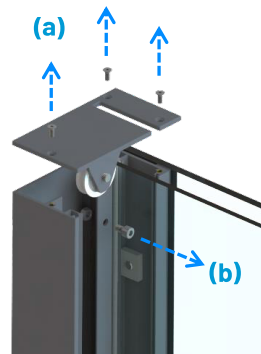
Using an Allen-3 wrench, unscrew the studs that lock the transmission cable and remove the cable.



STEP 4

Remove top covers

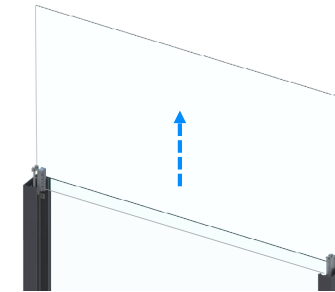
Remove the top covers by removing the screws that secure them to the profiles (a). Next, remove the screws that act as upper limit stop (b).



STEP 5

Remove movable glass

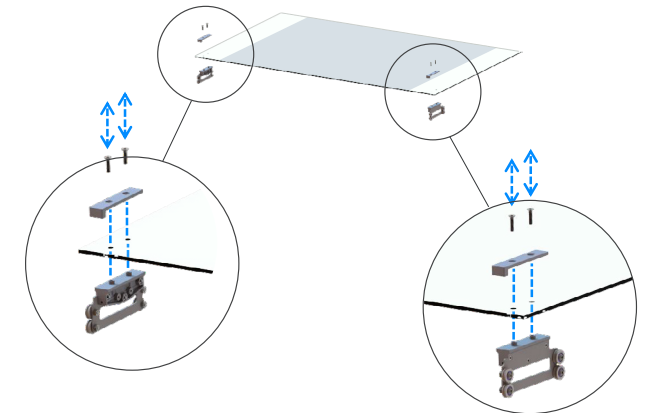
Lift the glass until it is completely removed from the fixed profiles and position it on a horizontal surface.



STEP 6

Installing the new movable glass

Remove the clamp and guide carriage assembly from the old glass. Position the new glass on a horizontal surface and install the clamp and and fit the guide carriage. Subsequently, insert the new glass into the fixed profiles, making sure that the bearings are well positioned inside the profiles.



STEP 7

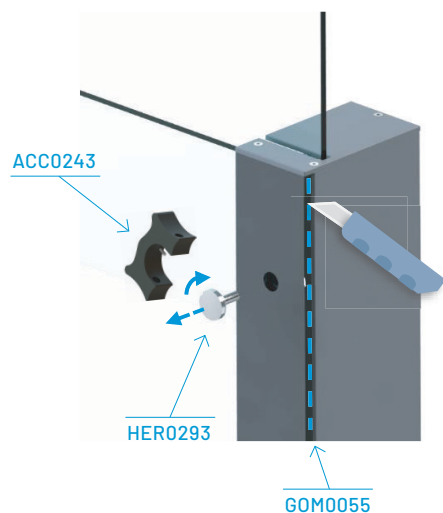
Finish installation

Repeat the above steps in reverse order from **STEP 4** to **STEP 1**.

ASCENDO Series Windbreaker REPLACEMENT OF FIXED GLASS

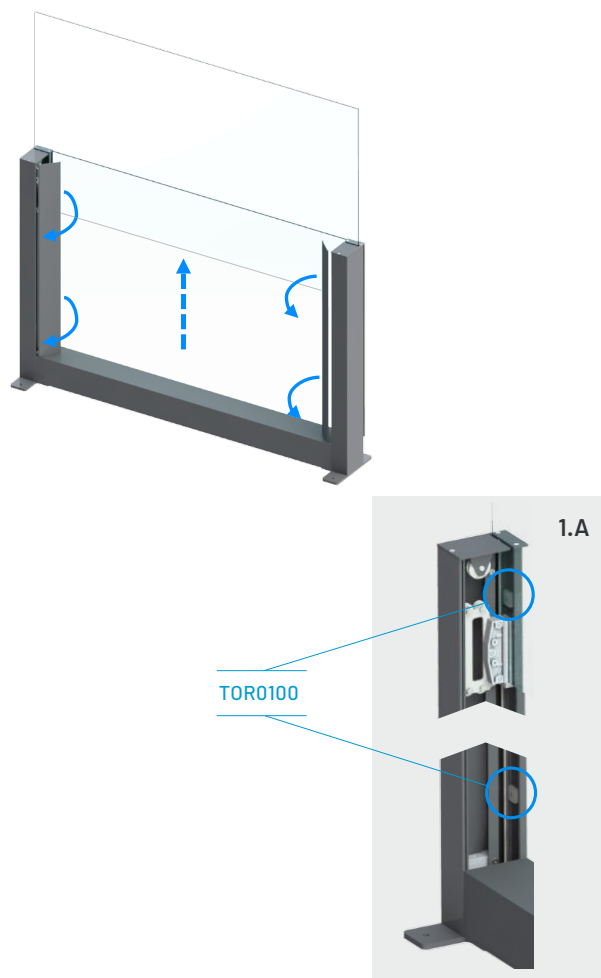
STEP 1 Replacement of fixed glass

Use tool ACC0243 to remove the buttons HER0293 that hold the fixed glass in place. Once removed, use a cutter or cutting tool to cut the GOM0055 gaskets that glue the fixed glass to the profiles. At this point the glass must be held in place so that it does not fall out. Subsequently, remove the glass and finish removing the gasket glued to the fixed profiles.



STEP 2 Access to the inside of the windbreaker

Once the HER0293 buttons have been removed and before installing the new glass, check that the nuts TOR0100 and HER0293 are tightened in position (**see 1.A**). In order to do this, the movable glass must first be lifted and then remove the side covers to access to the interior.



STEP 3 Install new fixed glass

Glue two new GOM0055 gaskets along each fixed profile, then place the new glass and fix it with the buttons HER0293. The glass should be glued flush with the top of the fixed profiles and there should be about 1 mm between the edge of the glass and the edge of the fixed profiles. Finally, replace the side covers (if previously removed).

